

### **AMENDMENTS TO THE CLAIMS:**

This listing of claims will replace all prior versions and listings of claims in the application:

1-9. (Cancelled)

10. (New) An oil for metal working comprising a triester of fatty acids and glycerin,

the content of oleic acid in the fatty acids being 40-98% by mass based on the total amount of the fatty acids.

11. (New) The oil for metal working according to claim 1, wherein the oil further comprises a hydrocarbon oil and the content of said triester is 1-50% by mass based on the total amount of the composition.

12. (New) The oil for metal working according to claim 1, wherein the content of linoleic acid in the fatty acids is 1-60% by mass based on the total amount of the fatty acids.

13. (New) The oil for metal working according to claim 1, wherein the content of C1-C16 fatty acids in the fatty acids is 0.1 - 30% by mass based on the total amount of the fatty acids.

14. (New) The oil for metal working according to claim 1, wherein the content of C6-C16 fatty acids in the fatty acids is 0.1 - 30% by mass based on the total amount of the fatty acids.

15. (New) The oil for metal working according to claim 1, further comprising a monoester and/or a diester.

16. (New) The oil for metal working according to claim 1, being used as a cutting oil, a grinding oil or a roll forming oil.

17. (New) The oil for metal working according to claim 1, being used as a metal working oil for heavy machining, a metal working oil for difficult machining or a metal working oil for machining of difficult-to-cut materials and/or difficult-to-grind materials.

18. (New) The oil for metal working according to claim 1, being used as an oil for metal working with a minimal quantity lubricant system.